



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D412-760-015
Job Sheet 202099



Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/19

Job Tracking No:

Due Date: 12/19/19

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: IIN-D412-760 REV G SHEET 41 IPP rev A 07.07.05 new issue EC IPP Rev:B 08-08-20 revB as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/19/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S243278



Part: D412-760-015

Job No: 202099

Serial No/Batch: S243278

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH07-37 Issue B, E, A, B, C, D, S, R024024

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	QC 4	1 pcs	12/30/19	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
130	Packaging 3-1 - Stock - B4B	1 pcs	12/30/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	12/30/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	12/30/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	
Part Op 110 - (Pick Kit)						
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						
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130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-760-015

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3574-5 234	Cabin Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5235272
D3574-6 234	Cabin Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5240793
D3575-5 034	Cargo Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5235530
D3575-6 Fy dock	Cargo Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5242986
D3580-1	Joggle Bracket	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	5233768
D3628-1	Washer, Cupped	14 pcs (14 ea)	110-Packaging 1 - Pick Kit	5197061
D3628-3	Cupped Washer	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	513539
MS24694-S100	Flat Head Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5193834
MS24694-S54	Screw	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5228823
NAS1149D0363J	Washer	28 Ea (28 ea)	110-Packaging 1 - Pick Kit	5232646
NAS1149D0463J	Washer	12 ea (12 ea)	110-Packaging 1 - Pick Kit	5225595

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3574-5	1	1	0
	D3574-6	1	1	0
	D3575-5	1	2	0
	D3575-6	1	2	0
	D3580-1	6	42	0
	D3628-1	14	613	0
	D3628-3	6	273	0
	MS24694-S100	6	44	0
	MS24694-S54	14	302	0
	NAS1149D0363J	28	1,620	0
	NAS1149D0463J	12	5,399	0

Part Specifications

Specifications could not be found.

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130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-760-015
Location:FG040

135 - (Document Control) Photocopy bluefile & type labels per PPP D412-760-015 CHG002

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3574-5	Cabin Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D3574-6	Cabin Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D3575-5	Cargo Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D3575-6	Cargo Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D3580-1	Joggle Bracket	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	
D3628-1	Washer, Cupped	14 pcs (14 ea)	110-Packaging 1 - Pick Kit	
D3628-3	Cupped Washer	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	
MS24694-S100	Flat Head Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	
MS24694-S54	Screw	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	
NAS1149D0363J	Washer	28 Ea (28 ea)	110-Packaging 1 - Pick Kit	
NAS1149D0463J	Washer	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3574-5	1	1	0
	D3574-6	1	1	0
	D3575-5	1	2	0
	D3575-6			
	D3580-1	6	42	0
	D3628-1	14	613	0
	D3628-3	6	273	0
	MS24694-S100	6	44	0
	MS24694-S54	14	302	0
	NAS1149D0363J	28	1,620	0
	NAS1149D0463J	12	5,399	0

Part Specifications

Specifications could not be found.

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